Bioloid
Premium Kit
Pan Tilt
Assembly Manual
Attention!

Before proceeding with assembly you must ensure each actuator’s horn is properly aligned. To visually verify proper alignment, the notch from the horn should be in line with the notch from the actuator’s body.

If not, perform one of the following actions:
A. Turn the horn manually until its properly aligned.
B. Use Dynamixel Wizard.
   2. Connect the actuator to the computer through USB2Dynamixel. Don’t forget to supply power to the actuator separately.
   3. Select the correct port, click on the Open Port icon, and click on Start Search.
   4. On address 30, Goal Position, click on Center Position. Dynamixel Wizard will then align the horn; you can visually verify horn alignment afterwards.

(For more information, please refer to Dynamixel Management.)

*Some robots may require a specific horn alignment before assembly. Please follow assembly instructions closely if such horn alignment is necessary.

Tips!

I. Always assign ID numbers to the actuators before assembly. Robotis recommends you assign ID’s by one actuator at a time.
II. You may need apply gentle pressure to fit nuts into the actuator’s body. The tight fit is necessary to facilitate assembly.
   A. Insert only one nut at a time.
   B. Use your screwdriver to apply pressure on the nut.
   C. Point the screwdriver away from your body and away from other people.
**BioLoid Pan Tilt – Getting Started**

**STEP 1**
Attach ID1 to F2. (Do not misalign horn position.)
Attach ID2 to F3. (Do not misalign horn position.)

**STEP 2**
Attach F3 to F51.
**STEP 3** Attach STEP② to F52.

**STEP 2**

**STEP 4** Attach STEP① to STEP③.

**STEP 5** Attach STEP④ to CM-510. (Tidy up CABLE-BAT location during the process)
**STEP 6**
Connect ID1 to CM-510 with CABLE-14.
Connect ID1 to ID2 with CABLE-14.

- CABLE-14 x 2

**STEP 7**
Attach the battery to STEP 6.

- BATTERY x 1
- S12 x 2
- F60 x 1
Connect the battery through the battery cable.
Assembly Check
After assembly please check the following procedure to ensure correctness.

**STEP 1**
Run the assembly check program
Set the robot in PLAY mode; hold the D button then press START.
Once the START button is pressed, the assembly check program begins.

**STEP 2**
AX12+ initial position and ID check
Select each actuator separately and compare it to the picture below.
Ensure the actuators’ horns are properly aligned (the horn’s notch should be aligned with the actuator’s).
Pressing the U or D button selects one actuator at a time.
The selected actuator’s LED lights up and goes to its initial position.
Check starts from ID1.
U moves to the next ID in ascending numerical order; D, in descending numerical order.
If the actuator’s ID does not exist then the robot beeps.
Although the LED may lit if there is no power, then check the wiring on the actuator.

**STEP 3**
Sensor and behavior check
From STEP② press R. The robot returns to its initial position as pictured above.
Place your hand close to the sensors as pictured below. Robot behavior begins.
If the robot does not behave as pictured below, then check the sensor wiring and its port.
Pressing L will return the robot back to STEP②.

**STEP 4**
If everything works fine, play the robot.
Set the robot in PLAY mode and press START. The robot will play.